



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB H4713
Job Sheet 184329



Part No: RB H4713

Job Qty: 1 ea

Part Name: Drain Hose



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/5/18

Job Tracking No:

Due Date: 10/22/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB H4713 Rev 4 IPP Rev A 18.02.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/22/18	10/22/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	1 pcs	10/22/18	10/22/18	0.00	0.13	Small Fab-9		MLC DAS
110	QC	1 pcs	10/22/18	10/22/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	10/22/18	10/22/18	0.00	0.00	Packaging3-2		9-89
140	QC21-FG	1 Ea	10/22/18	10/22/18	0.00	0.00	QC21		NOV 26 2018

Part Op 100 - Assemble and pack as per DWG. Install a 1.0" long, 0.38" OD, 0.25" ID piece of Stainless Steel into one end of the Descriptions: Kuri-Tech Hose until flush. Attach the modified end of the Kuri-Tech Hose to the Coupling before placing tool into packaging (if applicable).

130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
2044T47	Tube Ø1.09	.3500 ft (.35 ea)	90-Start up Operation	
2044T67	Cap Ø1.09	2 Ea (2 ea)	90-Start up Operation	1 / 1
51495K116	COUPLING 1/2" NCKL PLTD BRASS	1 Ea (1 ea)	90-Start up Operation	5128825
K010-0608	Hose Ø1/2 OD x Ø3/8 ID	6 ft (6 ea)	90-Start up Operation	3096753
PAD210	Foam Ø1-X-1	.0070 sf (.007 ea)	90-Start up Operation	
RB H4713-1	Drain Hose Body	1 Ea (1 ea)	90-Start up Operation	
9263K642	O-Ring	1 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	2044T47	0	21	0
	2044T67	2	62	0
	51495K116	1	49	0
	9263K642	1	53	0
	K010-0608	6	419	0
	PAD210	0	11	0
	RB H4713-1	1	0	0

Part Specifications

Specifications could not be found.

Plex 11/23/18 2:38 PM dart.lacelle.linda



Container No: S131285



Part: RB H4713

Job No: 184329

Serial No/Batch: S131285

Revision: 4

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/26/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

QUOTE ACKNOWLEDGEMENT

CUSTOMER

Customer Code: CAMET01

Sold To: Air Methods Corporation
5500 South Quebec Street
Greenwood Village, CO 80111
USA
Phone: 909 829 7033

Ship To: Air Methods Corporation
1220 Flightline
Mojave, CA 93501
USA

QUOTE

Quote No : 10599

Date: 10/23/18

Ship-To Contact: Jeff Rubi

Email: jrubi@airmethods.com

Cust PO No: PO-031400-18/Case 11300

FOB: Shipping Point

Ship Via: FedEx Intl Priority

Freight Terms: PrePaid

Terms: Net 30

INCO Terms: Ex Works

Order Taker: Jennifer Renwick

Order Taker Phone:

Order Taker Email: jrenwick@dartaero.com

Line No	Due Date	Ship Date	Part	Description/Note	Quantity	Unit	Price	Unit	Extended Price
1	12/11/18	12/11/18	RB H4713	Drain Hose Produce as per Deviation - FROM DWG RB H4713E, SEND ITEMS #7 AND #9 WITH A NOTE "MUST BE ASSEMBLED".	1	pcs	\$605.00USD	pcs	\$605.00 USD
				100% Discount Warranty			-100.00		\$-605.00
Sub Total									\$0.00 USD
Grand Total									\$0.00 USD

ORDER NOTES

Ship on Dart's Fed-ex account - 1517 9324 0. AS PER DEVIATION - FROM DWG RB H4713E, SEND ITEMS #7 AND #9 WITH A NOTE "MUST BE ASSEMBLED".

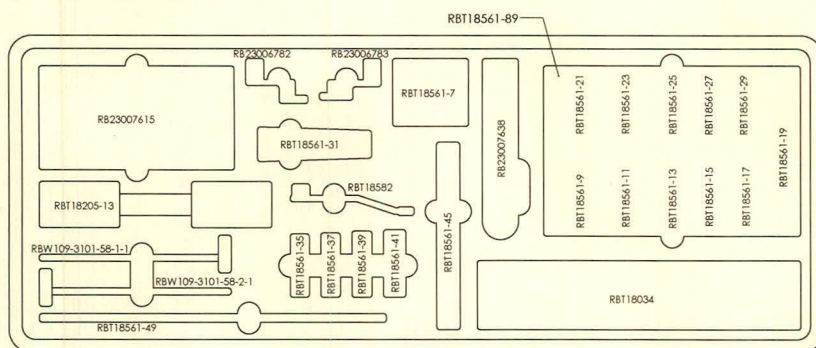
Plex 11/20/18 11:23 AM Dart.Renwick.Jennifer

5748
8365 RBH400264
9318 RBH40024

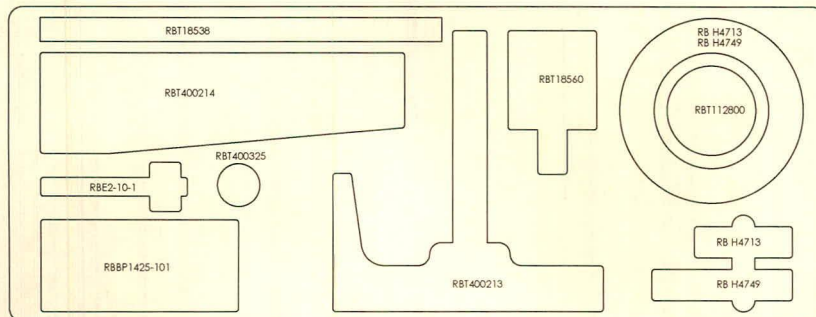
213/24
10366
11063
14104
11243

-3 2068
-5 2068

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TOP SHELF



BOTTOM CUSHION

TOOL LAYOUT

REVISION					
REV	ICR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CHANGED 11-BYO FROM 4990 TO 49905.	1/14/2013	RJC	SE
2		7-CD 76-70C LAYOY. ADD NEW INFORMATION FOR DRAIN HOLES & CUTOUPS FOR INDIVIDUAL GUILLS RW 14713 18-1490Y. ADD NEW 1813000. CHD 1000000 BOTTLE GUILLS FROM 2.46 TO 2.33 3/30/10.	1/14/2013	RJC	SE
3		7-CD 80-BOMF WAS 1/2 DRIVE & 5/3 DRIVE. 13-100000 WAS 1661042-2023 TO 2.16 3/30/10.	3/8/2013	BMH	SE
18		10-CD 1000Y FROM 1000Y TO 1000Y. CHD 1000Y FROM 1000Y TO 1000Y.	1/21/2014	RJC	RJC
14-0131		76-7 77-CD MATERIAL SUPPLY WAS 700-BLAC. IS SPECIALLY FROM KEMATO 200. BLACK. CASE SOLUTIONS. 78-DELETED REPT1854-89 & REPT1854-11 FROM KIT AND CHD 700C LAYOY. CHD COM WAS 84.4 8.4 8.4 5.4 4.95. 77-CD 4000Y WAS 1813000-101-581. REW10-101-582 & REW10-101-583. REW10-101-584. REW10-101-585. REW10-101-586. REW10-101-587. REW10-101-588. REW10-101-589. REW10-101-590. REW10-101-591. REW10-101-592. REW10-101-593. REW10-101-594. REW10-101-595. REW10-101-596. REW10-101-597. REW10-101-598. REW10-101-599. REW10-101-600. REW10-101-601. REW10-101-602. REW10-101-603. REW10-101-604. REW10-101-605. REW10-101-606. REW10-101-607. REW10-101-608. REW10-101-609. REW10-101-610. REW10-101-611. REW10-101-612. REW10-101-613. REW10-101-614. REW10-101-615. REW10-101-616. REW10-101-617. REW10-101-618. REW10-101-619. REW10-101-620. REW10-101-621. REW10-101-622. REW10-101-623. REW10-101-624. REW10-101-625. REW10-101-626. REW10-101-627. REW10-101-628. REW10-101-629. REW10-101-630. REW10-101-631. 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TEO ATTACHED
SEE ATTACHED DEVIATION

		REV 3	
TITLE 407 FIELD MAINTENANCE KIT			
DRAW NO.		RBT18561	
BAYL		UNLESS OTHERWISE SPECIFIED	
MEAT	XXX 2.00	DIMENSIONS ARE IN INCHES	
FINISH	XXX 2.00	FRACTIONS & 1/32	
	XXX 2.00	ANGLES 2.5°	
	XXX 2.00	SURFACES 12°	
	XXX 2.00	BREAK ALL SHARP EDGES	
	XXX 2.00	OVER CORNERS	
	XXX 2.00	2. DIMENSIONAL LINES APPLY.	
	XXX 2.00	OVER ALL DIMENSIONS PER ASME Y14.5-2009	
	XXX 2.00	USED ON MODEL	
	XXX 2.00	BELL 407	
CHECKED: CLOUGH	DUERFELDT		
DRAWN BY: ANDERSON	LINDSAY		
APPROVED: MACKOWJAK			
SCALE 1/4"	DATE 12/28/2011	SHEET 1 OF 6	

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REV		EGR		DESCRIPTION		DATE		INITIAL		APPROVED	
3	16-0251	-31	ADDED 8/O R/O INFO	(MCMaster-CARR #845513)		12/5/2016		RJC		SM	

TEO ATTACHED
SEE ATTACHED DEVIATION

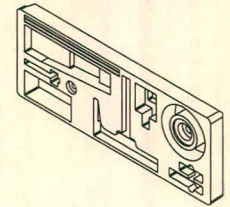
ASSY QTY	ASSY QTY	R/O	Part #	UNIT QTY	Description	Material	R/O INFORMATION OR SPECIFICATIONS	PG.
				1	POWER TURBINE CLEANING KIT		R823007415	1
				1	LOWER TURBINE ATTACH NUT		R823007482	1
				1	UPPER TURBINE ATTACH NUT		R823007483	1
				1	FUEL NOZZLE REMOVE / INSTALL		R823007488	1
				1	T/R G/S TORQUE ADAPTER		R8T18582	1
				1	TRIM TAB BENDING GAUGE		R8T400214	1
				1	TRIM TAB BENDER		R8T400213	1
				1	TRANS & FREEWHEELING DRAIN TOOL		R8 14713	1
				1	T/R GEARBOX DRAIN TOOL		R8 14749	1
				1	FUEL BOOST PUMP PULLER		R8E3-10-1	1
				1	SOCKET TAIL BOOM NUT		R8T400325	1
				1	INPUT DRIVE SHAFT TOOL KIT		R8B81425-101	1
				1	SEAL PULLER: ENGINE/GEARBOX		R8T18560	1
				1	PTO SEAL INSTALL TOOL		R8T112800	1
				1	HAMMER, STEEL, BLADE CORROSION, & VOIDS DETECTION		R8W109-3101-55-1-1	1
				1	HAMMER, ALUM., BLADE CORROSION, & VOIDS DETECTION		R8W109-3101-55-2-1	1
				1	CONTROL ROD PROTECTORS		R8T18034	1
				1	SEAT FRAME SUPPORTS		R8T18538	1
				1	LINEAR SCALE		R8T18032-15	1
				1	CROWFOOT		1-7/8 X 3/8 DRIVE SNAP-ON #FC65A	1
				1	INSERT TOOL		CMS TOOLS #91003-1	1
				1	NEEDLE NOZZLE GREASE GUN		GRAINGER #GY900	1
				1	RELAY BASE REMOVAL		CMS TOOLS #M6104/32-001	1
				1	EXTRACT TOOL-BLUE		CMS TOOLS #M8199/14-03	1
				1	EXTRACT TOOL-RED		CMS TOOLS #M8199/14-02	1
				1	EXTRACT TOOL-GREEN		CMS TOOLS #M8199/14-01	1
				1	EXTRACT TOOL-TERMINAL BLOCK		CMS TOOLS #M81714/69-01	1
				1	EXTRACT TOOL-TERMINAL BLOCK		CMS TOOLS #M81714/69-02	1
				1	RELAY REMOVAL		CMS TOOLS #M6104/31-001	1
				1	POD DRIVE B/S-MR BEANE		UNATCO TOOL #175-1148	1
				1	EXTRACTION TOOL		CMS TOOLS #1-305153-1	1
				1	15X MAGNIFYING		COMMERCIAL #10X MG (MCMaster-CARR #845513)	1
				1	OFFSET 5/16 TORQUE ADAPTER		SNAP-ON #FRCH-101	1
				1	OFFSET 3/8 TORQUE ADAPTER		SNAP-ON #FRCH-121	1
				1	OFFSET 1/2 TORQUE ADAPTER		SNAP-ON #FRCH-141	1
				1	OFFSET 9/16 TORQUE ADAPTER		SNAP-ON #FRCH-181	1
				1	A/C BELT TENSIONER		GRAINGER #AAGX7	1
				1	TYGON HOSE		COMMERCIAL 3/8 I.D. X 15ft.	1
				1	CASE	PLASTIC	PELICAN #APP-1700-E	N/S
				1	BOTTOM FOAM	ETHAFOAM 220, BLACK	3-1/4 X 13-3/4 X 3/4 (CASE SOLUTIONS)	5
				1	TOP SHELF FOAM	ETHAFOAM 220, BLACK	2-1/4 X 13-3/4 X 3/4-1/2 (CASE SOLUTIONS)	4
				1	STIFFENER	COROPLAST, BLACK	234 X 13-3/4 X 3/4-1/2 (CASE SOLUTIONS)	5
				1	CONTENTS & LOCATION CARD	LAMINATED	1/44 X 6 X 8	6
				1	OVAL SLEEVE	ALUMINUM	Ø1/16 X 3/8 (MCMaster-CARR #2894731)	N/S
				1	LANYARD CABLE	COATED GALV. STEEL	(7X7 CABLE) Ø1/16 X 12ft. (CARR-LANE #CL2-017T)	N/S
				1	STORAGE BOX	CLEAR PLASTIC	1-3/4 X 7-1/4 X 11 (TUFF TANKER FLAMBEAU #40042RST)	N/S
				1	DART PLACARD	ALUMINUM	R841011	N/S

DART AEROSPACE	
TITLE 407 FIELD MAINTENANCE KIT	
DWG. NO. RBT18561	REV 3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS 1/8" & 1/16" ONLY DECIMALS 1/1000 ONLY ANGLES 1/2° & 1/4° ONLY SURFACES 1/2" & 1/4" ONLY 1. BREAK ALL SHARP EDGES 2. DIMENSIONAL LIMITS APPLY 3. INTERPRET DIM AND TOL PER ASME Y14.5-2009	
DRAWN BY: CLOUGH CHECKED: DUEFFELT DESIGNED: ANDERSON QA APPR: LINDSAY APPROVED: MACKOVIAK SCALE: 1:2	
USED ON MODEL: BELL 407 DATE: 12/28/2011 SHEET 2 OF 6	

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CHD -76 TOOL LAYOUT. ADDED NEW DESIGN FOR DRAIN HOSES & CUTOUPS FOR INDIVIDUAL QUILLS (R8 H4713, R8 H4749). MOVED RBT112800, CHD SQUEEZE BOTTLE DEPTH FROM 2.65 TO 2.35 & 3.43 TO 3.05.	1/14/2013	RJC	SE
2	16-0139	-76 & -77 CHD MATERIAL & SUPPLIER WAS 120 BLACK, LR, SPECIALTY 6 ETHAFODAM 220, BLACK CASE SOLUTIONS. -76 DELETED RBT1841-89 & RBT1851-41 FROM KIT AND CHD TOOL LAYOUT. CHD DIM WAS 4X 6.44 & 3X 4.51, AS X 4.51. -77 ADDED CUTOUPS FOR RBT112800-3101-58-1, RBT112800-3101-58-2 AND RBT112800-3101-58-3 AND ADDED -34 AND CHD CUTOUP FOR NEW SCALE.	9/2/2016	RJC	JAG
3	16-0251	-76 ADDED DIM 4X 6.44, CHD DWG. TO SHEET METAL TOLERANCE.	12/8/2016	RJC	SM

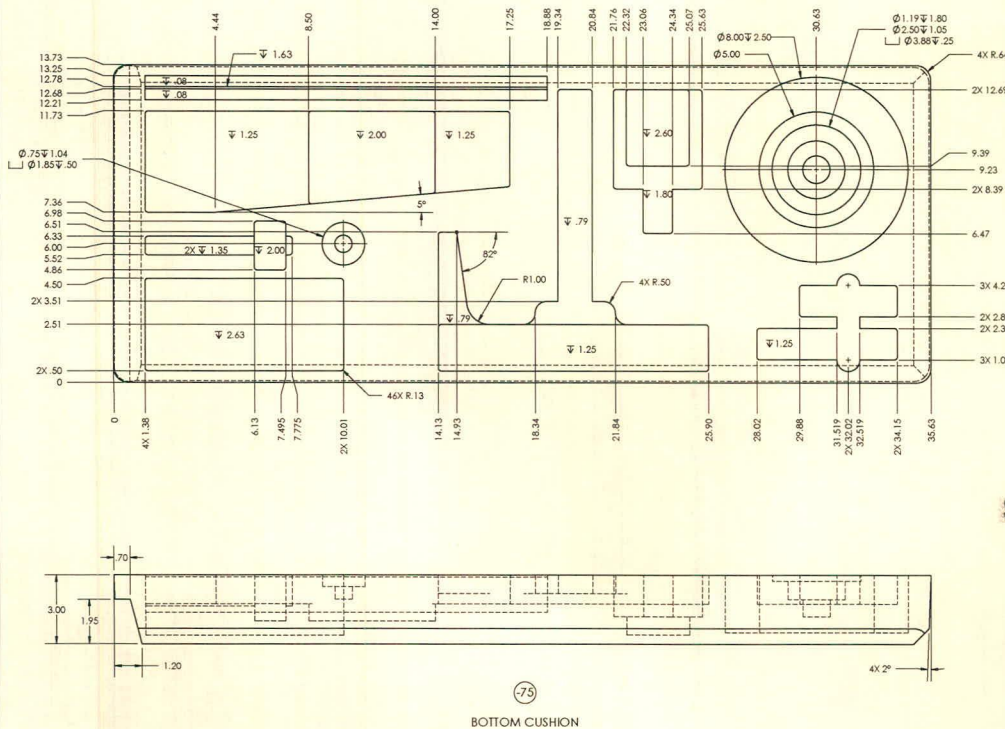
TEO ATTACHED



3X .65 X 4.51

SEE ATTACHED DEVIATION

DART AEROSPACE	
TITLE 407 FIELD MAINTENANCE KIT	
DWG NO. RBT18561-75	
REV 3	
MAT'L ETHAFODAM 220, BLACK	UNLESS OTHERWISE SPECIFIED
FINISH	XXX ± .010 FRACTIONS ± 1/16
SPEC	XXX ± .003 ANGLES 1ST
	1. BREAK ALL SHARP EDGES
DRAWN BY: CLOUGH	2. DIMENSIONAL LIMITS APPLY
CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER
DATE APPR: ANDERSON	ASME Y14.5-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	BELL 407
SCALE 1:4	DATE 12/28/2011 SHEET 3 OF 6

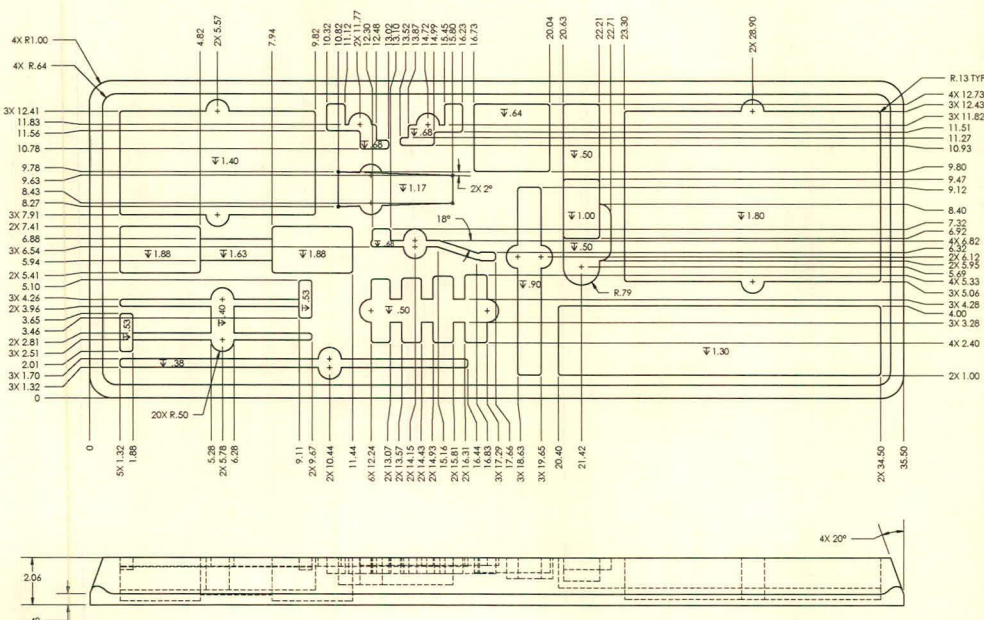


75
BOTTOM CUSHION

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REV		DESCRIPTION	DATE	INITIAL	APPROVED
1	16-0139	-77 ADDED CUTOUPS FOR RBW109-3101-35-1, RBW109-3101-35-2 AND RBT1804A. DELETED -33 AND ADDED -34 AND CHD CUTOUP FOR NEW SCALE. CHD MATERIAL & SUPPLIER WAS 120 BLACK, LR, SPECIALTY 6 ENHFOAM 220, BLACK, CASE SOLUTIONS.	9/2/2016	RJC	JAG
3	16-0251	-77 ADDED DIM 4X R.44, CHD DWG. TO SHEET METAL TOLERANCE.	12/5/2016	RJC	SM

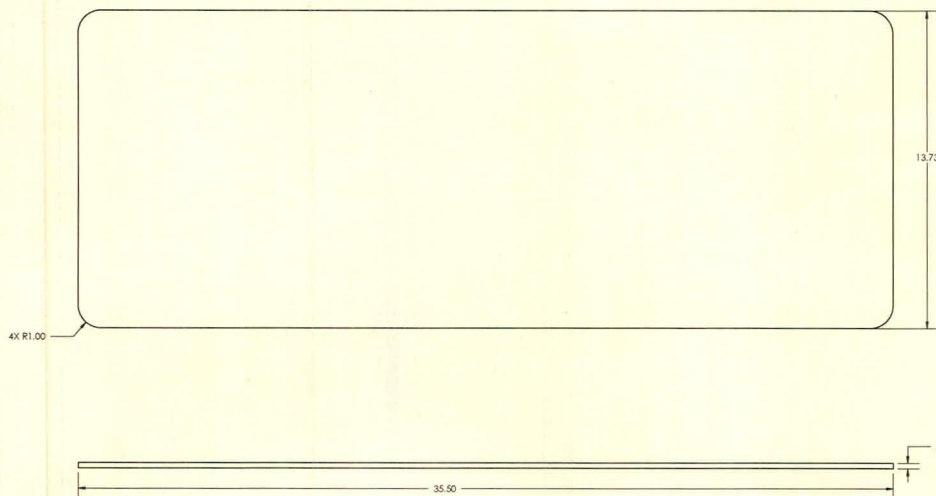
SEE ATTACHED DEVIATION TEO ATTACHED



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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2	16-0139	-79 CHD DIM WAS 28.44 & 35.50, ADDED BLACK TO COROPLAST MATERIAL CALLOUT.	9/2/2016	RJC
3	16-0251	-79 CHD DWG. TO SHEET METAL TOLERANCE.	12/9/2016	RJC

SEE ATTACHED DEVIATION TEO ATTACHED



(79)
STIFFENER

NOTE:
1. VENDOR TO ATTACH A 1in. WIDE BLACK RIBBON LIFTING HANDLE TO EACH END OF COROPLAST. LOOP TO BE LARGE ENOUGH TO ACCOMMODATE LARGE HANDS AND FOLD ON TOP OF FOAM FOR STORAGE.

DART AEROSPACE	
TITLE 407 FIELD MAINTENANCE KIT	
DRG NO. RBT18561-79	REV 3
MATERIAL COROPLAST, BLACK	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
FINISH	XXX ± .010 FRACTIONS ± 1/16
POCKET	XX ± .05 ANGLES 1°
SPEC	1. BREAK ALL SHARP EDGES
DRAWN BY: CLOUGH	2. DIMS ± .015 ON .015
CHECKED: DUERFELDT	3. DIMENSIONAL LIMITS APPLY
DATE APPR: ANDERSON	4. INTERP. TOL. AND TOL. PER
SA APPR: LINDSAY	ASME Y14.5M-2009
APPROVED: MACKOVJAK	USED ON MODEL
SCALE: 1:4	DATE: 12/28/2011
SHEET 5 OF 6	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0139	41 UPDATED WITH NEW TOOLS AND DELETED RBT18561-39 & RBT18561-41. CHD PAPER WAS WHITE & RED.	9/2/2016	RJC	JAG
3	16-0261	41 CORRECTED T/N WAS RBW10P-3101-56-1 & RBW10P-3101-56-1-1. WAS RBW10P-3101-56-2 & RBW10P-3101-56-2-1. CHD DWG. TO SHEET METAL TOLERANCE.	12/5/2016	RJC	SM

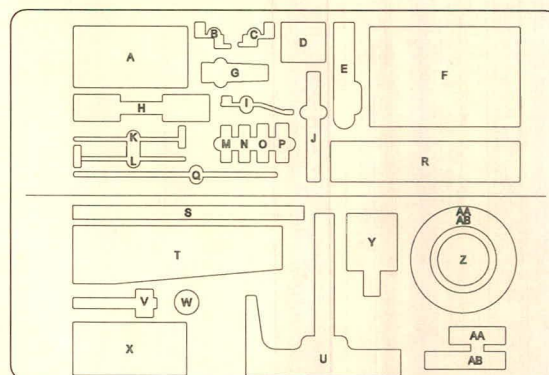
SEE ATTACHED DEVIATION TEO ATTACHED

RBT18561 407 FIELD MAINT. TOOL KIT			RBT18561 407 FIELD MAINT. TOOL KIT		
TOP SHELF			BOTTOM SHELF		
LOC QTY	TOOL No.	DESCRIPTION	LOC QTY	TOOL No.	DESCRIPTION
A	1 RS23007815	POWER BELT CLEANING KIT	S	1 RBT18538	SEAT FRAME SUPPORTS
B	1 RS2300782	LOWER TURBINE ATTACH NUT	T	1 RBT400214	TRIM TAB BENDING GAUGE
C	1 RS2300783	UPPER TURBINE ATTACH NUT	U	1 RBT400213	TRIM TAB BENDER
D	1 RBT18561-7	CRUISE CONTROL	V	1 RSE2-10-1	FUEL BOOST PUMP PULLER
E	1 RS23007838	FUEL NOZZLE REMOVAL/INSTALL	W	1 RST400325	SOCKET TAIL BOOM NUT
F	1 RBT18561-9	INSERT TOOL	X	1 RSBP1425-101	INPUT DRIVE SHAFT TOOL KIT
F	2 RBT18561-11	RED FUEL NOZZLE & GREASE GUN	Y	1 RBT18560	SEAL PULLER, ENGINE/GS
F	1 RBT18561-13	RELAY BASE REMOVAL	Z	1 RBT112800	PTO SEAL INSTALL KIT
F	2 RBT18561-15	EXTRACT TOOL-BLUE	AA	1 RS H4713	TRANS & PN DRAIN TOOL
F	2 RBT18561-17	EXTRACT TOOL-RED	AB	1 RS H4749	T/R GEARBOX DRAIN TOOL
F	2 RBT18561-19	EXTRACT TOOL-TERMINAL BLOCK			
F	1 RBT18561-21	EXTRACT TOOL-TERMINAL BLOCK			
F	1 RBT18561-23	EXTRACT TOOL-TERMINAL BLOCK			
F	1 RBT18561-25	RELAY REMOVAL			
F	2 RBT18561-27	POSS-DRIVE BITS-MR BEANIE			
F	1 RBT18561-29	EXTRACTION TOOL			
G	1 RBT18561-31	10L MAGNA-LITE			
H	1 RBT18561-33	LUNAR SCALE			
I	1 RBT18562	TIR GR TORQUE ADAPTER			
J	1 RBT18561-45	AC BELT TENSIONER			
K	1 RBW10P-3101-56-1-1	HAMMER, STEEL			
L	1 RBW10P-3101-56-2-1	HAMMER, ALUMINUM			
M	1 RBT18561-35	OFFSET 5/8 TORQUE ADAPTER			
N	1 RBT18561-37	OFFSET 3/8 TORQUE ADAPTER			
O	1 RBT18561-39	OFFSET 1/2 TORQUE ADAPTER			
P	1 RBT18561-41	OFFSET 5/16 TORQUE ADAPTER			
Q	1 RBT18561-49	TYGON HOSE			
R	1 RBT18034	CONTROL ROE PROTECTORS			



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dartaero.com



FRONT SIDE OF CARD

BACK SIDE OF CARD

NOTE:
CARD PAPER IS TO BE RED, PRINTED ON FRONT AND BACK AS SHOWN, AND THEN PLASTIC LAMINATED. THE CARD WILL THEN BE ATTACHED TO A LANYARD WITH A GROMMET. THE OTHER END OF THE LANYARD WILL BE ATTACHED TO THE REAR WHEEL HOUSING THROUGH A DRILLED HOLE, BEING CAREFUL SO THAT THE WHEEL ISN'T DAMAGED AND THE WHEELS ROTATE FREELY.

(-81)

CONTENTS & LOCATION CARD

DART AEROSPACE																																											
407 FIELD MAINTENANCE KIT																																											
RBT18561-81																																											
REV 3																																											
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ENGINEERING ORDER # TEO17-640

SCALE: NTS

SHEET 1 OF 1

DRAWING NO. RBT18561

REV: 3

EFF.: NEXT ORDER

CHANGE CATEGORY

☐ MAJOR ☒ MINOR

DATE 19.09.07

TITLE: 407 FIELD MAINTENANCE KIT

APPROVED: WM 10/03/2017

MFG. APPR.: DP 09/28/2017

CHECKED: SAC 09/26/2017

DRAWN: VM 09/26/2017

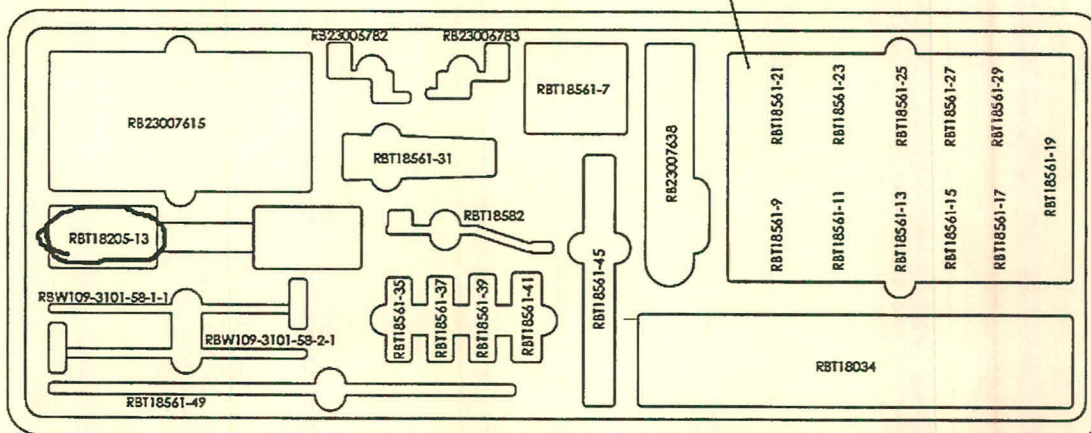
TRANSACTION CODE (TC):
A-ADD C-CREATE
R-REVISE D-DELETE

REASON: INFORMATION MISSING

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USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION
FROM DART AEROSPACE LTD.

1) WAS : PART# RBT18205-13 (TYPO)
IS : PART# RBT18025-13

SEE ATTACHED DEVIATION



2) WAS : PART# RBT18025-13 HAS NO PURCHASED PART#
IS : PART# RBT18025-13 PURCHASED PART# AMERICAN SCALE #IN-050M

DOCUMENTS EFFECTED: ☐ PATTERN ☐ INSTALL INSTRUCTIONS ☒ BOM

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. RBT18561 Rev. 3	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Eng. (Non-AW) ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Water Jet ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Supplier Quality ☐</td> </tr> </table>			Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier Quality ☐																																			
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Description Work Order Deviation				Disposition																																															
Kuri-Tech Hose (K010-0608) easily pulls out of Coupling (McMaster Carr 51495K116) *sub component of kit*				Install a 1.0" long, 0.38" OD, 0.25" ID piece of Stainless Steel into one end of the Kuri-Tech Hose until flush. Attach the modified end of the Kuri-Tech Hose to the Coupling before placing tool into packaging (if applicable). This deviation is acceptable. The fit, form and function of the part will be as originally intended.																																															
								Completed By																																											
								Lead hand / Supervisor																																											
QC / QA Coordinator																																																			
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